



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

649.8310

Job Sheet 212562



Part No: 649.8310

Job Qty: 10 pcs

Part Name: Cutter Body



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/26/20

Job Tracking No:

Due Date: 9/11/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV n/c IPP REV:A NEW ISSUE 13-10-27 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	10 pcs		9/10/20	0.00	0.40	Bandsaw - 1		 20-09-06
110	HAAS 4 Axis - B4B	10 pcs		9/11/20	1.00	14.71	HAAS - 1 - B4B		
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
120	QC 2	10 pcs		9/11/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		 20-09-06
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		



Container No: S298774



Part: 649.8310

Job No: 212562

Serial No/Batch: S298774

Revision: Rev N/C

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/06/20

					QC 2 - 63	
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 2 - 76	
					QC 2 - 86	
					QC 2 - 83	
130	QC 8	10 pcs	9/11/20	0.00 0.00	QC 8 - 12	
					QC 8 - 14	ml 20/09/08
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
					QC 8 - 76	
					QC 8 - 61	
					QC 8 - 66	
					QC 8 - 73	
					QC 8 - 82	
140	Outsource - 4 - Anodize	10 pcs	9/11/20		ATG001-VC	2020-09-09
150	Packaging 2-1 - Receive - B4B	10 pcs	9/11/20	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	SEP 17 2020
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 -	

					B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					Packaging 2 - 37 - B4B	
155	QC 6	10 pcs	9/11/20	0.00 0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61 DAS	SEP 17 2020
					QC 6 - 40 81	
					QC 6 - 81 9-89	
					QC 6 - 82	
180	Packaging 3-1 - Stock - B4B	10 pcs	9/11/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Plex 8/26/20 11:41 AM Dart.lajeunesse.marie	

						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	
						Packaging 3 - 25 - B4B	
						Packaging 3 - 26 - B4B	
						Packaging 3 - 27 - B4B	
						Packaging 3 - 28 - B4B	
						Packaging 3 - 29 - B4B	
						Packaging 3 - 30 - B4B	
						Packaging 3 - 31 - B4B	
						Packaging 3 - 32 - B4B	
						Packaging 3 - 33 - B4B	
						Packaging 3 - 34 - B4B	
						Packaging 3 - 35 - B4B	
						Packaging 3 - 36 - B4B	
						Packaging 3 - 37 - B4B	
						QC 21 - SA - 21	DAS 21 SEP 17 2020
						QC 21 - SA - 70	8-09
						QC 21 - SA - 9	
						QC 21 - SA - 77	

190 QC 21 - SA

10
pcs

9/11/20

0.00 0.00

Part Op 100 - (Bandsaw)Cut Blank at 7.425"

Descriptions: 110 - (HAAS CNC Vertical Machine)1-Machine per folio FB224 DWG REV: NC FOLIO REV: AA 2- deburr and break all sharp edges

120 - QC2- Inspect parts off machine FAI/FAIB

130 - QC8- Inspect parts - second check

140 - Outsource process-Anodize per QSI017 4.1.10.1 Issue P/O to ATG : 47046 1- Black Anodize as per Dwg 646.9700 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Conformity is required

150 - Receive & Inspect for Damage & Mat'l Certs

155 - QC6- All purchased or subcontracted products

180 - Identify as per dwg & Stock Location: C1K043 ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S1.000X5.000	7075-T6 Sheet1" Thick Plate X 5" Wide	6.2000 ft (.62 ea)	100-Bandsaw - 1	<u>5 288633</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M7075T6S1.000X5.000	6	10	0

Part Specifications

Specifications could not be found.

Plex 8/26/20 11:41 AM Dart.lajeunesse.marie

DART AEROSPACE LTD	Work Order:	212562
Description: Cutter Body	Part Number:	649.8310
Inspection Dwg: 649.8300 Rev: NC1		Page 1 of 1

[illegible]

Rev	Date	Change	Revised by	Approved
A	14.06.26	New Issue	KJ	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

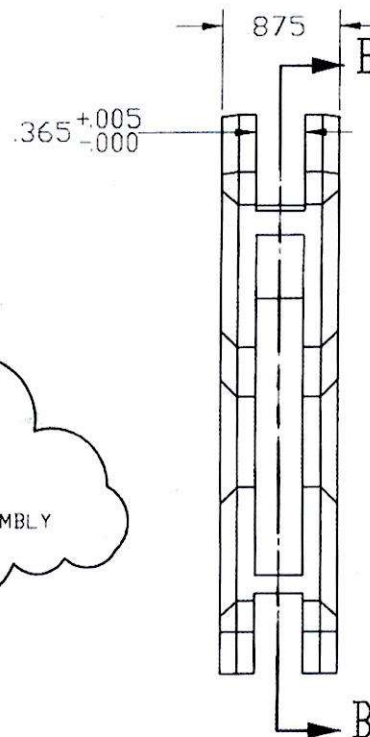
APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTIC NO. 03524				SHEET OF 1	
	DWG NO. 649.8300	REV: NC	PREPARED BY S. COCHRAN	DATE: 05/23/12	EFFECT ON DWG ☐ INC. ☒ UNINC.	
	DWG TITLE: CUTTER SUB ASSY					
APPROVED BY: ENGR <i>[Signature]</i>		MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: CURRENT ORDER		
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE		REASON: REMOVED NOTE 6, REVISED CUT OUT DIMENSION				

SHEET 1, ZONE A1 IS:

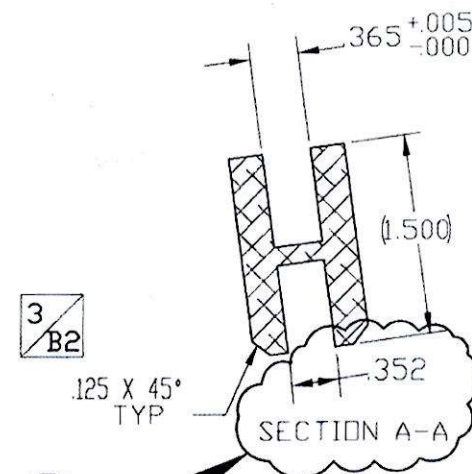
NOTES:

- 1 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK;
PRETREAT PRC-DESOTO PR-148 ADHESION PROMOTER,
PRIME IAW MIL-P-23377J TYPE 1 CLASS N, 1-2 MIL MAX
- 3 DEBURR AND BREAK ALL SHARP EDGES EXCEPT WHERE OTHERWISE NOTED
- 4 IDENTIFY IAW MPP-120
- 5 APPLY F/N 6 AS REQUIRED TO ALL FAYING SURFACES OF F/N 5 UPON ASSEMBLY

IS



SHEET 2, ZONE D8 IS:



IS

DOCUMENTS EFFECTED:

☐ MDL ☐ INSTALL INSTRU ☐ ICA ☐ BOM

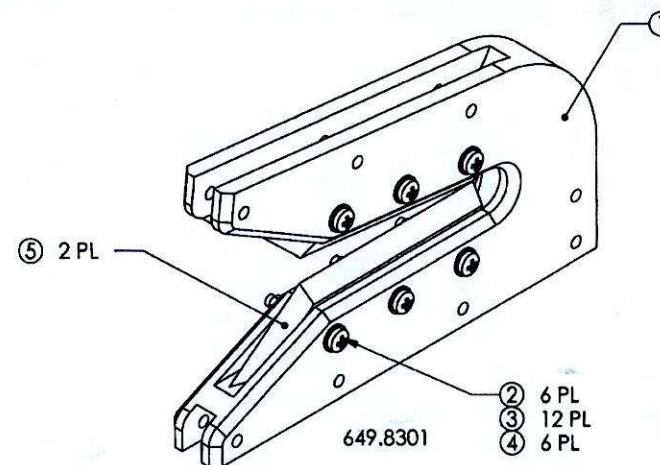
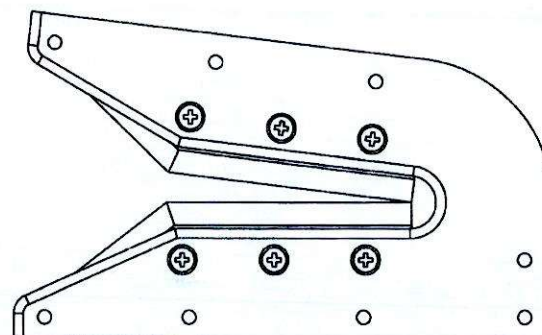
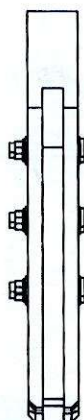
CHANGE CATEGORY
☐ MAJOR ☒ MINOR

DER REVIEW REQUIRED
☐ YES ☒ NO

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TEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
N/C	INITIAL RELEASE	04-18-12	P. BRAV

- ① MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12
- ② FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III,
CLASS 2, COLOR BLACK;
PRETREAT PRC-DESOTO PR-148 ADHESION PROMOTER;
PRIME IAW MIL-P-23377 J TYPE I CLASS N; 1-2 MIL MAX
3. DEBURR AND BREAK ALL SHARP EDGES EXCEPT WHERE OTHERWISE NOTED
4. IDENTIFY IAW MPP-120
- ⑤ APPLY F/N 6 AS REQUIRED TO ALL FAYING SURFACES OF F/N 5 UPON ASSEMBLY
- ⑥ CUTTING EDGE INTENDED TO BE SHARP, DO NOT BREAK SHARP EDGE



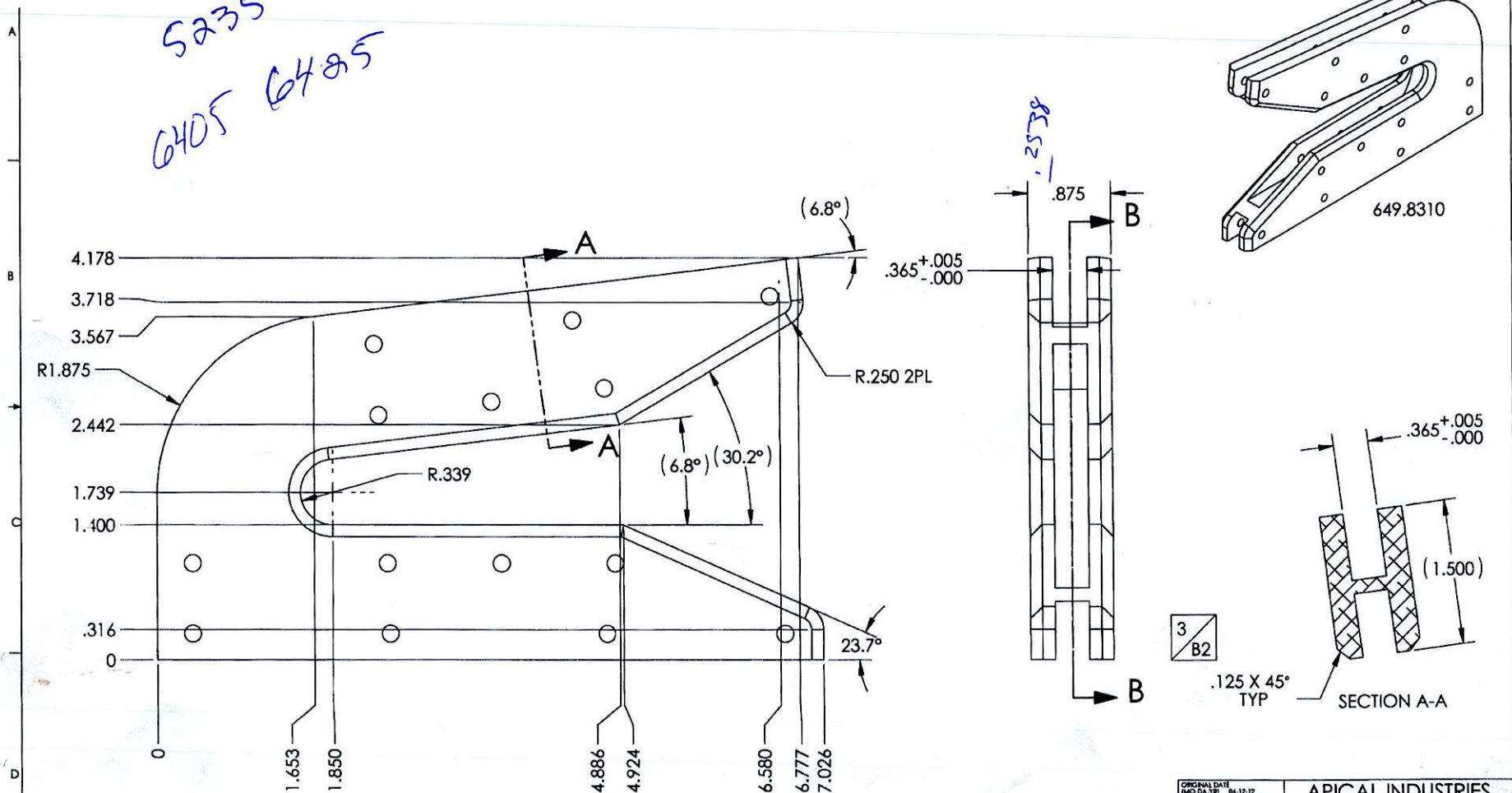
UNINCORPORATED ECN(s)

03.524

A/R	6	601.2764	RTV	LOCITE 598
2	5	646.9711	BLADE	
6	4	601.1541	LOCKNUT	MS21042L08
12	3	601.2764	WASHER	NAS1149FN832P
6	2	601.2765	SCREW	MS27039-0819
1	1	649.8310	CUTTER BODY	△
✕		649.8301	CUTTER ASSY	
8301	FIND #	PART #	DESCRIPTION	MAT'L SPEC.
QTY		PARTS LIST		
NEXT ASSY (S)		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-53		
649.4900		CUTTER SUB ASSY		
ORIGINAL DATE: 04-12-78 DESIGNED BY: C. COCHRAN S. COCHRAN P. BRAVO DRAWING APPROVAL: [Signature] DATE: 04-12-78 CONTACT NO.				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 1. PLACE DECIMALS ±.010 3. PLACE DECIMALS ±.005				
SHEET		DWG. NO.		REV.
8		07M26		649.8300
SCALE		NONE		1 OF 1

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5235
6405 6485

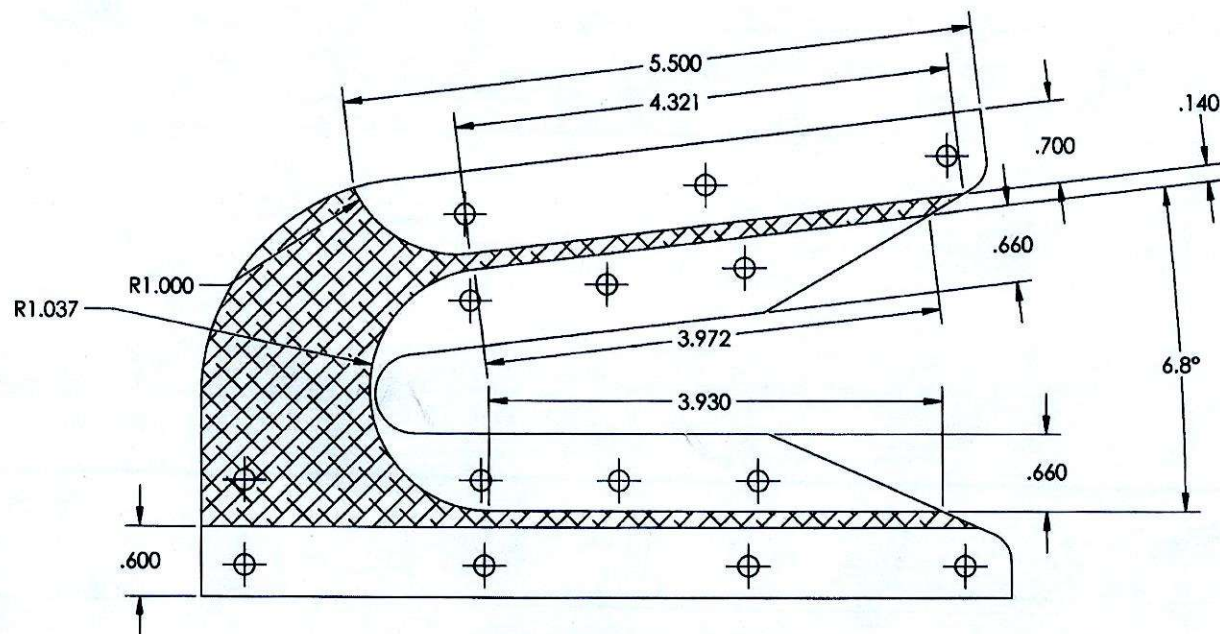


ORIGINAL DATE 10-12-12		APICAL INDUSTRIES	
DRAWN BY S. COCHRAN	CHECKED P. BRAVO	2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL P. BRAVO	CONTRACT NO.	CUTTER SUB ASSY	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 3 PLACE DECIMALS ±.01 2 PLACE DECIMALS ±.005 ANGLES ±.5°		REV B 07M26	REV NC
SCALE NONE		DWG. NO 649.8300	SHEET 2 OF 4

524
640

50375
5238
6413
6413

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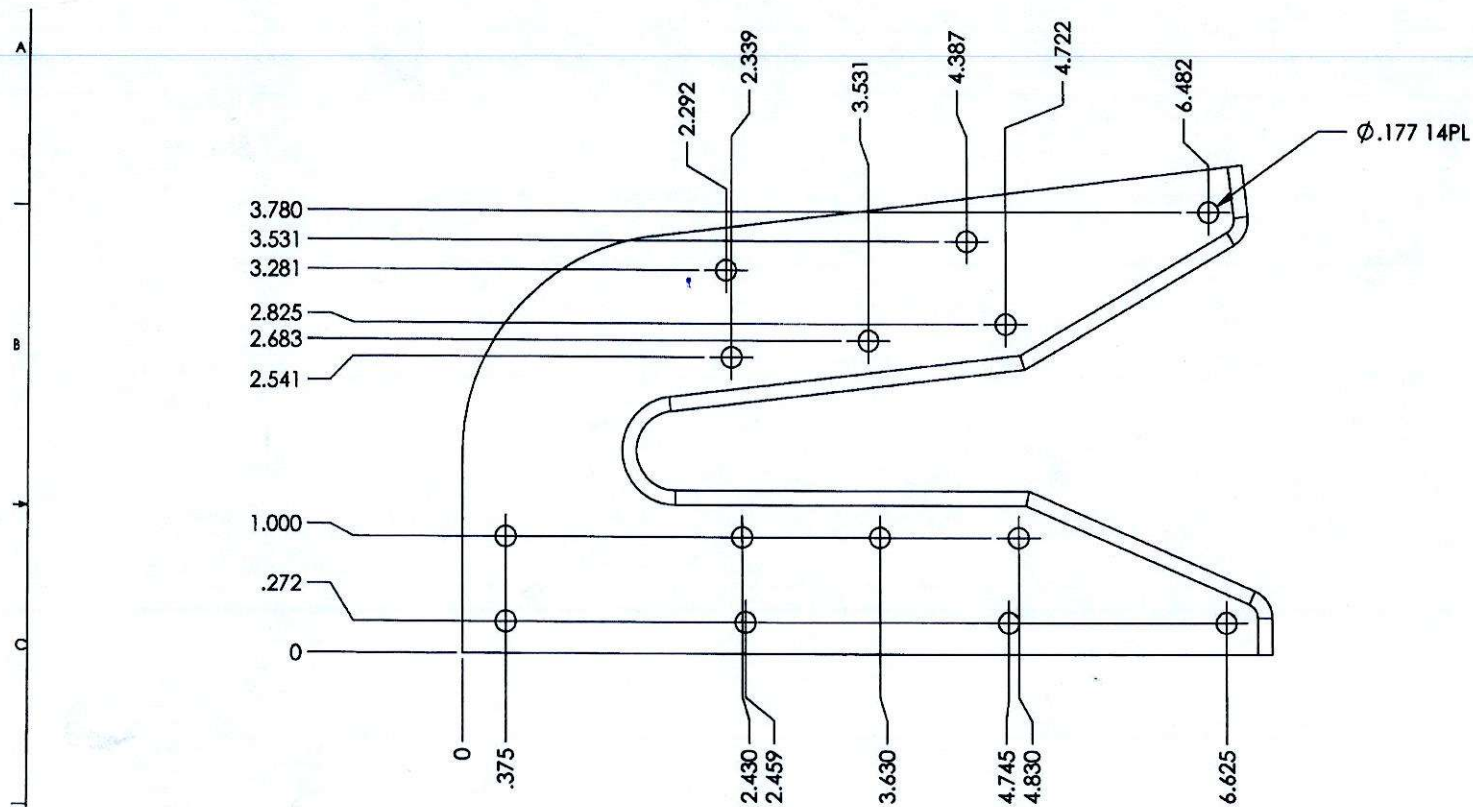


SECTION B-B
SCALE 1 : 1



ORIGINAL DATE 1-20-1981 BY 12-17		APICAL INDUSTRIES	
DRAWN BY: J. COCHRAN		2608 TEMPLE HEIGHTS DR.	
CHECKED BY: P. MAYO		OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL P. MAYO		CUTTER SUB ASSY	
CUTTER NO.		DWG. NO. 649.8300	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		REV B 07/82	NC
SCALE NONE		SHEET 3 OF 4	

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HOLE LOCATIONS +/- .002

ORIGINAL DATE 10/20/07 04-12-07		APICAL INDUSTRIES	
DRAWN BY S. COCHRAN		2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
CHECKED BY P. BRAVO		CUTTER SUB ASSY	
DRAWING APPROVAL P. BRAVO		SEE CAGE CODE B 07M26	DWG NO. 649.8300
CONTRACT NO.		SCALE NONE	REV. NC
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 3 PLACE DECIMALS .001 2 PLACE DECIMALS .005 ANGLES ± .5°		SHEET 4 OF 4	

RE: 649.8310 deviation acceptable

Jacob Becker <jbecker@dartaero.com>

Tue 2020-09-08 2:22 PM

To: Jean-Luc Menard <jmenard@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>

Cc: Mathieu Lamarche <mlamarche@dartaero.com>

The rail it fits on is .352, so this acceptable. I will open an ECR on the hby side to track the need for this dimension.

Regards,

JACOB BECKER

Lead Sustaining Engineer

DART AEROSPACE

T 1 760 509-1639

M 1 760 691-9108

From: Jean-Luc Menard <jmenard@dartaero.com>

Sent: Tuesday, September 08, 2020 10:40 AM

To: Jacob Becker <jbecker@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>

Cc: Mathieu Lamarche <mlamarche@dartaero.com>

Subject: FW: 649.8310 deviation acceptable

Hi Jacob/Steve,

We have a part that came in at .366"-.367", the dimension is not listed on the dwg but the model is .360".

Is this part acceptable?

JL

From: Mathieu Lamarche <mlamarche@dartaero.com>

Sent: Tuesday, September 8, 2020 8:31 AM

To: Jean-Luc Menard <jmenard@dartaero.com>

Subject: 649.8310

Missing a dimension for the slot. We got between 0.366 and 0.367



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB047046



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE STREET
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No:	POHB047046
PO Date:	9/9/20
Due Date:	9/22/20
Purchase Order	
Revision:	
Revision Date:	
Issued By:	Guerin, Kimberley Phone: 613-632-5200 Ext: 298 kguerin@dartaero.com

Via:	Ground
Pymt Terms:	Net 60
Freight Terms:	
Special Comments:	

Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	212650	RBW6210G00651-6F	RBW6210G00651-6F REV.A	Bolt Guide -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed X4	-	9/22/20	4 pcs	0 pcs	4 pcs	\$20.56/pcs	\$82.24
SEP 17 2020												
2	209031	649.5013	649.5000 Rev D	Deflector : Various STC's Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed X16	-	9/18/20	16 pcs	0 pcs	16 pcs	\$13.41/pcs	\$214.56
SEP 17 2020												



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

PURCHASE ORDER POHB047046



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	212651	RBW6210G00751-6F	RBW6210G00751-6F REV.A	M/R Blade Retention Bolt Removal Puller -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed - X4	-	9/22/20	4 pcs	0 pcs SEP 17 2020	4 pcs	\$20.56/pcs	\$82.24
4	212771	649.4811	649.4800 Rev E	Clip : Various STC's Issue P/O: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed - X10	-	9/18/20	10 pcs	0 pcs SEP 17 2020	10 pcs	\$11.41/pcs	\$114.10
5	212537	649.5112	649.5100 Rev D	RH Wiper Deflector : Various STC's Issue P/O to ATG : AS PER DWG 649.5100 1- Black Anodize 2- PRIME, SEE NOTE #2 Certification of Conformity is required	Firmed - X6	-	9/18/20	6 pcs	0 pcs SEP 17 2020	6 pcs	\$18.11/pcs	\$108.66



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PURCHASE ORDER POHB047046



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	209033	649.5111	649.5100 Rev D	LH Wiper Deflector : Various STC's Outsource process- Anodize per QSI017 4.1.10.1 - Issue P/O to ATG : AS PER DWG 649.5100 1- Black Anodize as per 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Conformity is required	Firmed	-	9/14/20	8 pcs	0 pcs	8 pcs	\$18.11/pcs	\$144.88
SEP 17 2020												
Line Item Note **RUSH**												
7	212536	647.1710	647.1700 Rev.F	Plate : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1) Issue P/O to ATG : AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	-	9/18/20	11 pcs	0 pcs	11 pcs	\$32.06/pcs	\$352.66
SEP 17 2020												



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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PURCHASE ORDER

POHB047046



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
8	212562	649.8310	649.8300 Rev N/C	Cutter Body : Various STC's Outsource process- Anodize per QSI017 4.1.10.1 Issue P/O to ATG : 1- Black Anodize as per Dwg 646.9700 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Conformity is required	Firmed <i>X10</i>	-	9/22/20	10 pcs	0 pcs	10 pcs	\$16.31/pcs	\$163.10
											Grand Total: \$1,262.44	

SEP 17 2020

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Please ensure to send the related invoice to hby_ap@dartaero.com.

Plex 9/16/20 3:01 PM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Pack List

Number: 920831

Date: 16-Sep-20

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
16 ea	Part: 649.5013 Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 5286641 Job: 28115 PO: POHB047046		Rev: D Expiry Date: 5/16/20 Line: 2
10 ea	Part: 649.4811 Clip Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: 5286641 Job: 28117 PO: POHB047046		Rev: E Expiry Date: 5/16/20 Line: 4
6 ea	Part: 649.5112 RH Wiper Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: 5286641 Job: 28118 PO: POHB047046		Rev: D Expiry Date: 5/16/20 Line: 5

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SEP 16 2020

DART AEROSPACE LTD.

Made in Canada.

Made in Canada.

RECEIVED

SEP 16 2020

DART AEROSPACE LTD.



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 920831

Date: 16-Sep-20

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Hawkesbury, ON K6A 1K7

Ship To

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Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
8 ea	Part: 649.5111 LH Wiper Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: 5286641 Job: 28119 PO: POHB047046 Rev: D Expiry Date: 5/16/22 Line: 6		
11 ea	Part: 647.1710 Plate Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils). Batch/Lot#: 5286641 Job: 28120 PO: POHB047046 Rev: F Expiry Date: 5/16/22 Line: 7		
10 ea	Part: 649.8310 Cutter Body Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: 5286641 Job: 28121 PO: POHB047046 Rev: NC Expiry Date: 5/16/22 Line: 8		
CERTIFICATE OF CONFORMANCE			
Made in Canada.			

DAS
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9-89



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

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Pack List

Number: 920831

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Terms	Ship Via
	ATG Delivery
Quantity	Description
	A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>SEP 16 2020</u> Certified Signature: _____ Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.
	Made in Canada.